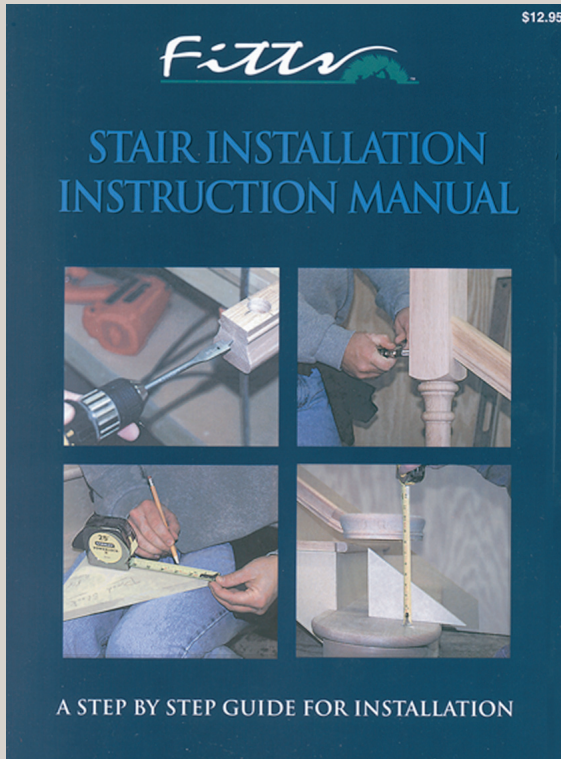


EASY TO READ — HEAVY DUTY — CLEAN ILLUSTRATIONS



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This form allows the rail to be suspended above the treads, and will allow for easy inspection of the bottom of the rail during the bending process.

**Bending Bracket Attachment and Layout**

1. You must first determine the rail centerline. It is best to layout all of the centerlines and newel placements prior to construction. This will verify the proper length and placement of the material.  
*Note: An important thing to consider is that the bending rail should extend past each end by at least 6-inches.*
2. Measure the width of the handrail including the bending mold. Divide this number by 2.
3. Measure over this distance from the rail centerline (Established in Step 1.)
4. Align the bending brackets on the tread so that when the rail is bent, it lies directly over the rail centerline and that the bracket is even with the front of the tread. Please note Fig. 6-2 here.

**VIEW A-A**

*Fig 6-2 Aligning Bending Brackets to Rail Centerline  
clamp to front of Tread*

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